



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-142
Job Sheet 167085-K



Part No: D4635-142

Job Qty: 1 ea

Part Name: Fwd Ceiling Replacement Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DAS
10
9-88
Dwg Rev F

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start Up Small Fab	D.M.L. 18-2-15
100	Small Fab	1 pcs		11/9/17	0.00	0.80	Small Fab	D.M.L. 18-2-15
110	Small Fab	1 pcs		11/10/17	0.00	0.80	Small Fab	D.M.L. 18-2-15
120	QC	1 pcs		11/10/17	0.00	0.00	QC5	38 FEB 20 2018
130	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging	38 FEB 20 2018
140	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21	21 DAS FEB 2 1 2018

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4635-142 Bond foam core to inside of panel 3M Scotch Weld 1300

Batch: _____ 1- Scuff bonding surface to eliminate in-perfections and increase bonding and clean with wash& wipe 2- Locate and glue down Channel Assy, angles, brackets, and mounting pads using 3M Plastic welder II.(see note 8) Batch # _____ Expiry Date _____ 3- Apply labels as per Dwg. and seal with 3M

3950 edge sealer(see note 9) Batch: _____

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-2 5025799	1	2	0	0
	D4669-15 009911	2	27	0	0
	D4695-042 5025805	1	1	0	0
	D4732-3 5008985	1	4	0	0
	D4732-31 5008001	1	4	0	0
	D4732-35 5009003	1	5	0	0
	D4732-7 5008987	1	2	0	0
	D5022-1 5034014	1	4	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																										
Date : _____		MRB (QSI042) Approval																																																																																																																										
M. U. 0009410 Dart Aerospace Ltd. 1278 Aberdeen Street Newmarket, ON R6A 1K7 CANADA TEL: 1 513 632-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S042889 Part: D4635 - 142 Job No: 167085 - K Serial No/Batch: S042889 Revision: D4635 Inspector: Date: 02/15/18		Completed By _____																																																																																																																										
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		QC / QA Coordinator Approval																																																																																																																										
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